# Datasheet 25HD

# **Heavy Duty Bimetal Thermometer**



These heavy duty bimetal thermometers combine robust construction that makes the instrument suitable for most stringent environmental conditions, together with an accurately manufactured bimetallic coil, which ensures each instrument has a long dependable life.

# Application

- Ovens, Dryers, Storage Tanks
- Food Processing, Dairies, Breweries.
- Pharmaceuticals and Petro-Chemical Industries, Refining.
- Sizes 100 & 160mm

### **Specifications**

Types: Vertical, Coaxial & Flanged

Accuracy: +/-1%

Case & Bezel: 304 St. St Bayonet locking bezel

Weatherproof

Dial: White Aluminium with black markings

Window: Glass (standard)

**Options:** Toughened glass or acrylic

Stem: 316L St. St

**Stem diameters:** 6mm, 6.3mm, 8mm & 12.7mm

**Standard Stem Lengths:** 200mm, or 300mm. (other lengths available)

**Recommended maximum stem lengths:** 

6mm & 6.3mm x 500mm

8mm x 1000mm

12.7mm x 1500mm

Immersions: Minimum immersion

depends on temperature range.

(See table)

**Fitting:** Plain stem for fitting with

compression gland or flange

**Options:** Alternative stem diameters &

lengths.

Maximum or minimum value, and

index pointers available.

Electrical contacts available.

(100mm & 160mm diameters only)



# Datasheet 25HD

# **Heavy Duty Bimetal Thermometer**

#### TEMPERATURE RANGES

RANGES			MINIMUM IMMERSION(mm)		
Single Scale		Dual	Stem Dia (mm)		
С	F	C & F	6.0 / 6.3	8	12.7
-30/+60	-20/+140	-30/+60 C & F	60	60	70
0/60	-	-	60	60	70
0/100	20/220	0/100 C & F	55	55	65
0/120	-	-	55	55	65
10/120	50/250	10/120 C & F	55	55	65
0/160	0/300	0/160 C & F	45	45	50
0/200	-	0/200 C & F	45	45	50
0/250	-	-	N/A	45	50
50/250	100/400	50/250 C & F	45	45	50
0/300	150/500	-	N/A	45	50
0/400	0/800	0/400 C & F	55	55	80
0/500	-	-	N/A	55	80
100/550	200/1050	100/550 C & F	55	55	80

#### Accessories

# **Compressions Glands**

Compression glands tighten on stem to provide liquid and gas tight seal. Once fitted, the thermometer can only be altered by cutting off the olive and replacing it with a new one. Add 50mm for BSP threads (75mm for NPT threads) to desired immersion lengths to obtain total stem length.



### Thermowells

Enable thermometers to be removed without draining system and provide protection at high pressures.

Thermowells are recommended to be fitted where the process line pressure may exceed 3.5bar.

### **Electrical Contact Heads**

To provide alarm or control functions, 100 and 160mm dial instruments can be specified with electrical contact heads mounted in a clear macrolon window, which replaces the standard window. The set point can be adjusted to any position on the scale with a removable key. Single and dual contact systems are available. Electric contact heads provide a repeatable switching point, but the absolute accuracy tolerance of the instrument is approximately doubled by the contacts.

# **Specifications**

### **Contact rating:**

250V, switching capacity 10W, and 18VA. Maximum current 0.7A

#### Service:

Indoor use, ambient temperature 10-70 °C, free from vibration

## Application:

100 and 160mm dial instruments with 12.7mm diameter stem